

# SKALS RAISES THE BAR WITH GRADING OF VILDMOSE POTATOES

In October 2016 Skals delivered a complete new grading system to the Danish potato grower Aksel Nielsen from Lille Vildmose in North Jutland. The vildmose potatoes are known for being a tasty delicacy and for the fact, that they are grown in sphaghnum soil in the old moss area of Vildmose.

The new grading system was constructed, because Aksel Nielsen's farm burned down in August 2015. Ever since the fire, Aksel Nielsen has been in close contact with Skals to find a solution that meets all needs for his 35 hectare area of table and seed potatoes. The potatoes are sold to Danespo and belong to the tasteful potato variety Folva. The variety Folva is one of the Danes´ favorite potato varieties.

#### **ASSIGNMENT:**

The task was to build a user-friendly, reliable and flexible system, capable of running with just a single person or truck driver in the production. Therefore, a special solution based on Skals standard components, was developed. The solution consists of an installation with a hopper – inlet for trucks, boxes and bags silo. From this point, a cross flow pintle belt runs to the soil extractor. After the potatoes have been cleaned, the next step is into the brushing machine and from that point to the roller inspection table. Once the potatoes are manually inspected, they go to the grading machine and eventually down to the box fillers. The box fillers are equipped with automatic shifts, allowing the system to continue to run, even while shifting boxes.

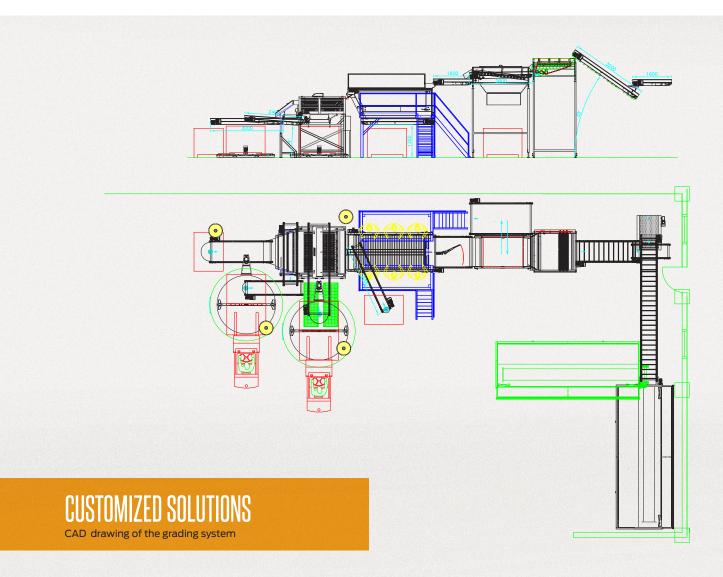


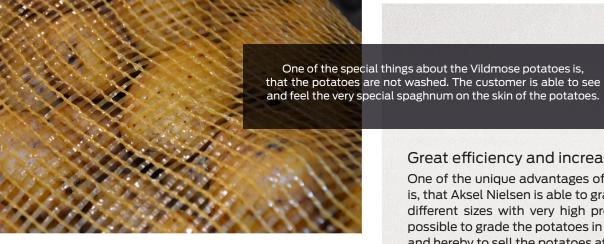


# Flexible and process optimized

The new system is process optimized, making it possible to place the inlet silo in several positions with a cross flow pintle belt. It is crucial to Aksel Nielsen, that the system, can be used for both storage and for grading. This is particularly important, due to the special soil conditions evident for Vildmose potatoes. Because of the large amounts of rain, the thick layer of spaghnum, may complicate the working process on the potato fields. This means, that the potato grower often has to postpone the harvest, since the sphaghnum soil otherwise turns into big lump of mud. This can be an additional challenge compared to other potato areas.







# Aksel Nielsen has taken over the farm from his father Ole Nielsen. Ole has run the farm since 1966. Aksel himself started, when he was just 18 years old and has been a farmer for 30 years.

#### **SOLUTION:**

- Hopper Inlet for trucks, boxes and bags - Suitable for backwards tipping and box filling
- RP Cross flow pintle belt grabs spaghnum, straws, soil and dirt
- R Soil Extractor Soil, sand, sprout etc. are effectively removed
- BM Brushing Dirt and soil removal by brushes
  - The products visually appears as better quality
  - makes the products appear as visually better quality - Integrated bypass conveyor
  - brushing optional
- RB Roller Inspection table
  - Lightning ensures optimal working conditions
- SDe Grader Grading machine with Shockprinciple, which ensures optimal precision
- DP2000 Double boxfiller Automatical box switch by turntable functionality, which ensures that wide boxes are evenly filled

# Great efficiency and increased profit

One of the unique advantages of the new grading system is, that Aksel Nielsen is able to grade the potatoes in three different sizes with very high precision. As a result, it is possible to grade the potatoes in a quick and efficient way and hereby to sell the potatoes at a better price.

#### Removal of noise and dust

The grading system has furthermore caused a significant reduction of noise. Since the installation of the new system, there has been no noise in the production hall and Aksel Nielsen is even able to use his cell phone while working near the grading line. This was not possible before. Additionally, extraction has been applied to the system to remove dust in the air. This has improved the working environment significantly.

## The brushing machine plays a key role

Since the vildmose potatoes are never washed, the brushing machine is essential. Therefore, Aksel Nielsen has chosen a brushing machine with extra high capacity. Once the potatoes have been through the brushing machine, they are perfectly fine and look as if, they actually have been washed. It is a clear advantage, not to wash the potatoes, as you avoid bacteria and the spread of diseases.

#### Customer satisfaction

Aksel Nielsen and his father Ole Nielsen have both been loyal Skals customers for more than 30 years. Choosing Skals as supplier was obvious, since cooperation, process and service have always been of high satisfaction and professionally executed.

## **RESULTS:**

- Optimized operation and flexibility The system can be applied for storage and throughout the season
- Increased ability of grading
- Improved working environment less noise and dust
- Increased efficiency in the production = improved profit and competitiveness

